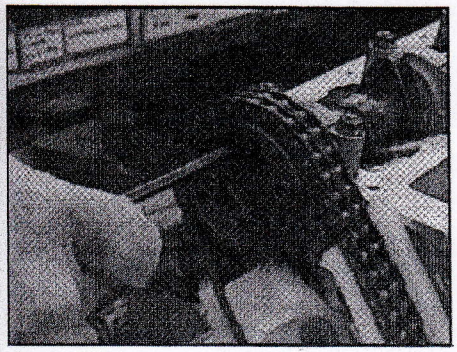
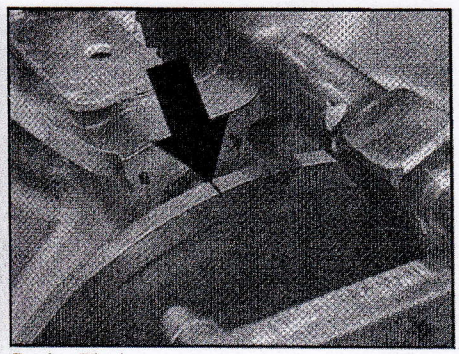


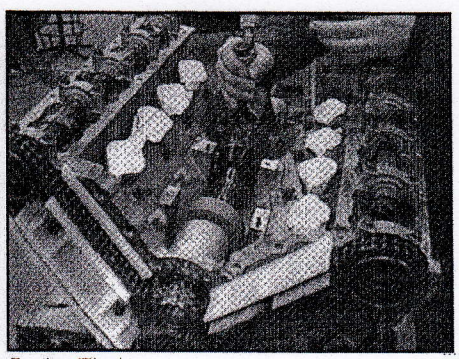
Engine Timing

If incorrect readjust. Once corrected lock in place.



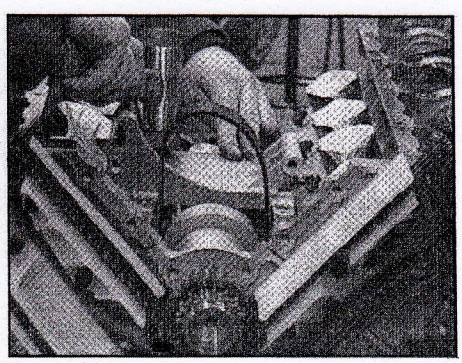
Engine Timing

Rotate the crankshaft clockwise, until 1/7 timing mark is at T.D.C.



Engine Timing

Once the engine is timed, tighten the jackshaft pulley to 35 Ft lbs with loctite and a nuloc nut.



Engine Timing

Place the polyvee alternator belt over the jackshaft pulley. Also insert the alternator bracket location pins into the block.